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Fred & Freddie Noe



Please drink responsibly.

### JIM BEAM'S

Newest Master Distiller **Freddie Noe is Opening More** Seats at the Family Table



## Jim Beam is Opening More Seats at the Family Table

BY HOLLY RIDDLE

Freddie Noe is, as of 2022, an eighth-generation Master Distiller, growing up in the James B. Beam Distilling Co.'s First Family of Bourbon and now following in his father and grandfather's footsteps, crafting some of the nation's favorite whiskeys. However, Noe didn't always plan on taking this career path.

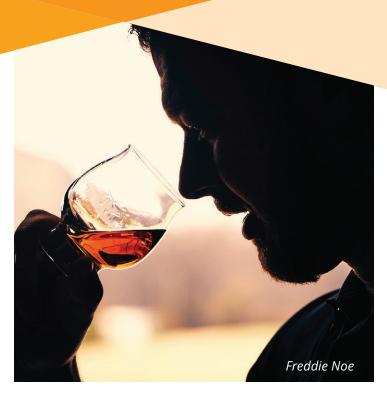
"I was very close with my grandad [Booker Noe]," he described of his childhood. "We fished a lot in the summer. He would check on the distillery, I'd run around with the dog, and then we'd go fishing for a couple of hours. It was always great to go to the distillery. It was just a big playground as a kid—big trucks, loud noises..."

"Looking back, [my childhood] was probably a little bit different than a lot of kids'," he admitted.

It was when Noe's grandfather passed, when Noe was a teenager, that he began to really consider what his role might be within the family legacy.

"I had a chance to meet a lot of people that [Booker] touched. I was very honored to know how many people he touched and what all he really did. That's when [the business] went from being a normal childhood to me, to understanding this is much bigger than just something my family does here in Kentucky," he said.





Since then, Noe's career has taken him through just about every aspect of the bourbon production process, from his first job as a marketing intern to bottling supervisor to R&D and, now, finally, Master Distiller.

"It's a title, but to me, it's more of an honor than anything," he said. "...I'm very proud to carry on this tradition that was started over 230 years ago this year. I have a handwritten yeast recipe that Jim Beam wrote down, coming out of Prohibition. It's the same that Jacob was [using], the same principles of the process he was following a hundred years before Jim. To know that the people that are working today, making the whiskey and propagating the yeast, are literally following that same recipe that I could pull out right now and show you, I think that's very unique, to be able to uphold that legacy at such a detail and depth."

Noe isn't just adhering strictly to legacy, though. Yes, he mentioned, it's crucial for the distilling company and its various brands to continue to uphold their very rigorous whiskey-making process, avoiding the shortcuts available in today's industry and sticking to the roots of American whiskey-making. At the same time, though, there's room for a new and modern take.

"I'm always trying to use my skills to show people a different side of the liquid, a different side of the story of that brand," he noted.

As an example, last year, the Knob Creek brand produced at the Jim Beam distillery introduced a bourbon and rye blend. Noe's grandfather had created the bourbon. His father had launched the rye. While blended American whiskey hasn't enjoyed a great reputation in the past, Noe saw an opportunity there to not only make a new product but also reflect a piece of the Noe family story.

"Anytime a project can highlight some form of that story ... and make a connection to consumers, that's my favorite .... That's what it's about to me: making a connection [between] a unique liquid tied to a very rich family history and then the ability to share and enjoy it with the consumer," he said.

"Surface level," he continued, "you might say Freddie's breaking the mold, breaking trend, but in reality, I'd call it extending it, making it a little bit bigger ... opening more seats at our family table. We try to take the pretentiousness out of whiskey ... and make it an enjoyable experience for you, your friends and your family, no matter how you experience it."

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This fall, keep an eye out for the latest iteration of Little Book, a blend of bourbons crafted over three generations of Noes, as well as a special release of Booker's The Reserves, featuring bourbon finished in El Tesoro 85th anniversary tequila barrels that were originally used for Booker's 30th Anniversary bourbon, both of which are proven award-winners.

## Check Out This Month's Recipe



### Jim Beam Black Whiskey Sour

#### **INGREDIENTS:**

2 oz Jim Beam Black Bourbon

2 oz lemon juice, fresh

1 oz simple syrup

1 oz egg white

Lemon wheel or wedge for garnish

#### PREPARATION:

- **1.** Fill a rocks or cocktail glass with ice or place it in the freezer to chill. Separate and reserve the egg white.
- 2. In a shaker, add 1 part Jim Beam Black, 1 part fresh lemon juice, ½ part simple syrup, and the egg white.
- **3.** Add ice and shake vigorously for 10–15 seconds.
- **4.** Empty the chilled glass and strain the drink in. Use fresh ice if desired.
- **5.** Garnish with a lemon wheel or wedge.



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Sugarlands Blockaders Blackberry	Moonshine	750mL	\$24.99 \$21.99	Code 63802
	Whipped Shots Caramel  Three Olives Vanilla  Wild Turkey Rare Breed  Michter's US1 Sour Mash  Tamworth Graverobber  Penelope Wheated  Cutwater Lemon Drop Martini  Goslings Ginger Beer  El Jimador Cristalino  Sugarlands Blockaders	Whipped Shots Caramel Cordials Domestic  Three Olives Vodka Imported  Wild Turkey Rye Whiskey  Michter's US1 Sour Mash Whiskey  Tamworth Graverobber Rye Whiskey  Cutwater Lemon Drop Martini Ready-to-Drink  Goslings Ginger Beer Mixer/Soft Drink  El Jimador Cristalino Tequila  Sugarlands Blockaders Moonshine	BondBourbon Whiskey750mLWhipped Shots CaramelCordials Domestic200mLThree Olives VanillaVodka Imported750mLWild Turkey Rare BreedRye Whiskey750mLMichter's US1 Sour MashSour Mash750mLTamworth GraverobberRye Whiskey750mLPenelope WheatedBourbon Whiskey750mLCutwater Lemon Drop MartiniReady-to- Drink355mL /4pkGoslings Ginger BeerMixer/Soft Drink12oz /6pkEl Jimador CristalinoTequila750mLSugarlands BlockadersMoonshine750mL	BondBourbon Whiskey750mL S39.99Whipped Shots CaramelCordials Domestic200mL S14.99Three Olives VanillaVodka Imported750mL S9.99Wild Turkey Rare BreedRye Whiskey750mL S43.99Michter's US1 Sour Mash Sour MashSour Mash Whiskey750mL S43.99Tamworth GraverobberRye Whiskey750mL S32.99Penelope WheatedBourbon Whiskey750mL S32.99Cutwater Lemon Drop MartiniReady-to-Drink355mL S12.99Goslings Ginger BeerMixer/Soft J6pk355.90El Jimador CristalinoTequila750mL S29.99Sugarlands BlockadersMoonshine750mL S29.99

Sugar lands Sinne Sin Sinne Sinne Sinne Sinne Sinne Sinne Sinne Sinne Si	Sugarlands Sour Watermelon	Moonshine	750mL	\$24.99 \$21.99	Code 63803
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### **Featured Product**

Jim Beam Black® is a premium 86-proof bourbon aged longer than the original, resulting in a richer, more full-bodied flavor. The extended aging in white oak barrels delivers smooth caramel and warm oak notes. Elegant and refined, it's made to be sipped and savored.

### **Jim Beam Black**

Bourbon

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